

3M™ Flap Discs

3M™ Flap Discs offer an unbeatable system for grinding and blending in one easy step. The construction wears away, exposing fresh mineral to extend disc life and provide consistent cut rates. Great for weld grinding, blending, deburring, rust removal, surface prep and edge grinding on all types of metals. Available in both T29 or T27 constructions with or without the 5/8–11 hub.

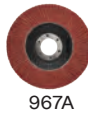
3M™ Flap Disc Selection Guide			4-1/2" x 7/8"		4-1/2" x 5/8–11		7" x 7/8"		7" x 5/8–11	
Product	Mineral Type	Performance	T27	T29	T27	T29	T27	T29	T27	T29
3M™ Cubitron™ II Flap Disc 967A	Precision-Shaped Ceramic	Premium	•	•	•	•	•	•	•	•
3M™ Cubitron™ II Flap Disc 969F	Precision-Shaped Ceramic	Premium	•	•	•	•	•	•	•	•

Performance Under Pressure: Choose the right disc for the job.

High Pressure: Beveling, Deburring

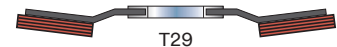
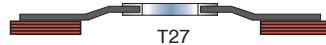
Medium Pressure: Weld Removal, Scale Removal, Oxide Removal, Surface Prep

Low Pressure: Blending, Light Cleaning



3M™ Cubitron™ II Flap Discs 967A

- Made with revolutionary 3M precision-shaped ceramic grain
- Grinds and blends in a single step
- Flexible to follow curves and contours
- Long-life and consistency at any grinding pressure
- Constructed with a poly-cotton backing that exposes fresh mineral as it wears, for a fast, forgiving cut



UPC	Dia x Ctr Hole	Grade	Max RPM	Qty/Case
T27				
051141-55602-4	4-1/2" x 5/8–11*	40+	13,300	10
051141-55603-1	4-1/2" x 5/8–11*	60+	13,300	10
051141-55604-8	4-1/2" x 5/8–11*	80+	13,300	10
051141-55605-5	4-1/2" x 7/8"	40+	13,300	10
051141-55606-2	4-1/2" x 7/8"	60+	13,300	10
051141-55607-9	4-1/2" x 7/8"	80+	13,300	10
051141-55608-6	7" x 5/8–11*	40+	8,600	5
051141-55609-3	7" x 5/8–11*	60+	8,600	5
051141-55610-9	7" x 5/8–11*	80+	8,600	5
051141-55611-6	7" x 7/8"	40+	8,600	5
051141-55612-3	7" x 7/8"	60+	8,600	5
051141-55613-0	7" x 7/8"	80+	8,600	5

*Quick Change Hub Attachment

UPC	Dia x Ctr Hole	Grade	Max RPM	Qty/Case
T29				
051141-55620-8	4-1/2" x 5/8–11*	40+	13,300	10
051141-55621-5	4-1/2" x 5/8–11*	60+	13,300	10
051141-55622-2	4-1/2" x 5/8–11*	80+	13,300	10
051141-55623-9	4-1/2" x 7/8"	40+	13,300	10
051141-55624-6	4-1/2" x 7/8"	60+	13,300	10
051141-55625-3	4-1/2" x 7/8"	80+	13,300	10
051141-55626-0	7" x 5/8–11*	40+	8,600	5
051141-55627-7	7" x 5/8–11*	60+	8,600	5
051141-55628-4	7" x 5/8–11*	80+	8,600	5
051141-55629-1	7" x 7/8"	40+	8,600	5
051141-55630-7	7" x 7/8"	60+	8,600	5
051141-55631-4	7" x 7/8"	80+	8,600	5

*Quick Change Hub Attachment

Choose the right disc for the job:



967A



969F

Medium Duty 967A

- Weld removal
- Scale removal
- Oxide removal
- Surface prep
- Metal dimensioning
- Blending
- Light cleaning

Heavy Duty 969F

- Beveling
- Edge deburring
- Aggressive weld removal